



SEA-BUCKTHORN: COMPLEX PROCESSING

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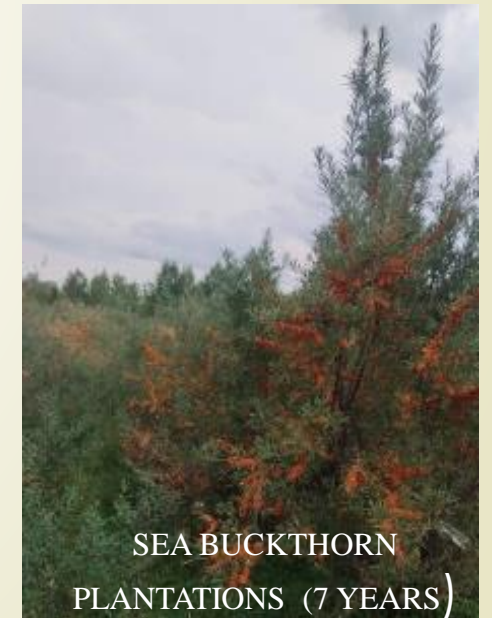
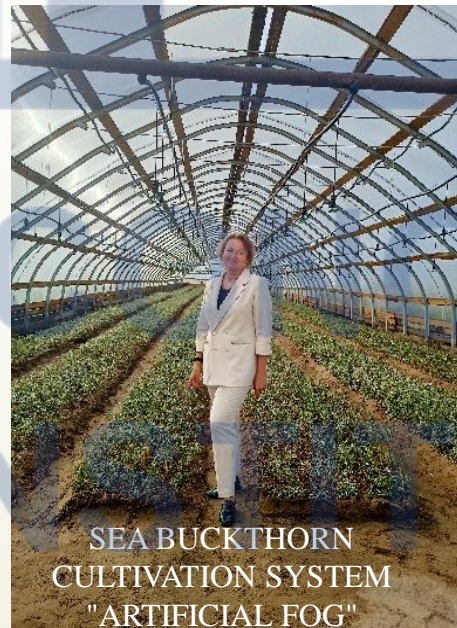
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RELEVANCE

In the Baikal region, the industrial fruit and berry crop is sea buckthorn, known for its unique chemical composition and the content of valuable biologically active substances.

The areas occupied by sea buckthorn in the Republic of Buryatia amount to more than 650 hectares.

Potential of existing gardens annually allow growing and harvesting up to 600-900 tons of sea buckthorn fruits.



PURPOSE:

Scientific substantiation of the development of an innovative method for the complex processing of sea buckthorn fruits using microwave EMF.

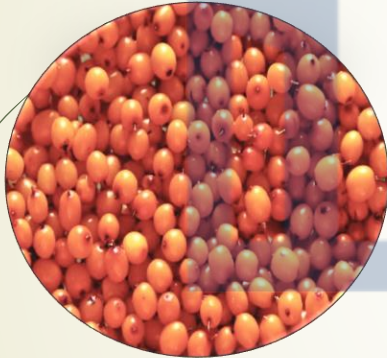
TASKS:

- to determine the optimal parameters of the main technological operations of processing sea buckthorn fruits carried out using microwave EMF;
- to develop a technological scheme for the complex processing of sea buckthorn fruits.

MATERIALS AND METHODS



Sea buckthorn fruits frozen from the winter harvest (frozen naturally on the bush with a gradual decrease in ambient temperature to minus 25⁰C)



Sea buckthorn fruits fresh from the autumn harvest



Sea buckthorn leaves and shoots

Sea buckthorn collected in the Selenginsky district of the Republic of Buryatia

MICROWAVE EQUIPMENT FOR SEA BUCKTHORN PROCESSING



**Microwave vacuum unit
"Monsoon-2"**

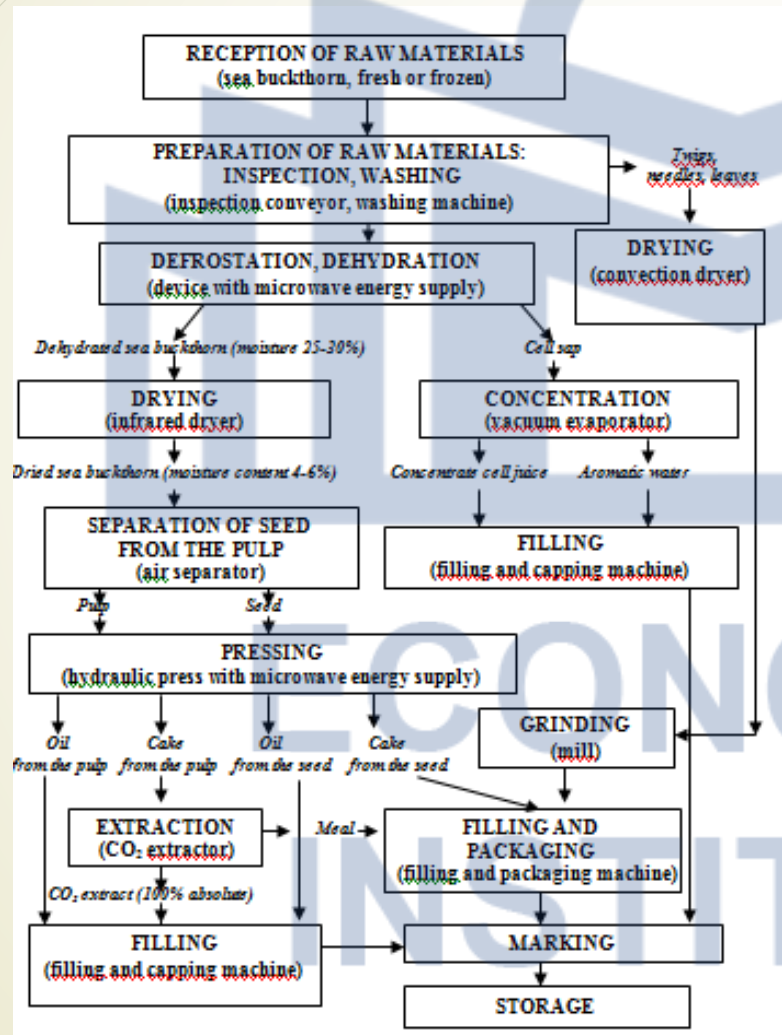


**Authors and designed for
pressing fresh or dried sea
buckthorn fruits to produce
sea buckthorn oil or juice**

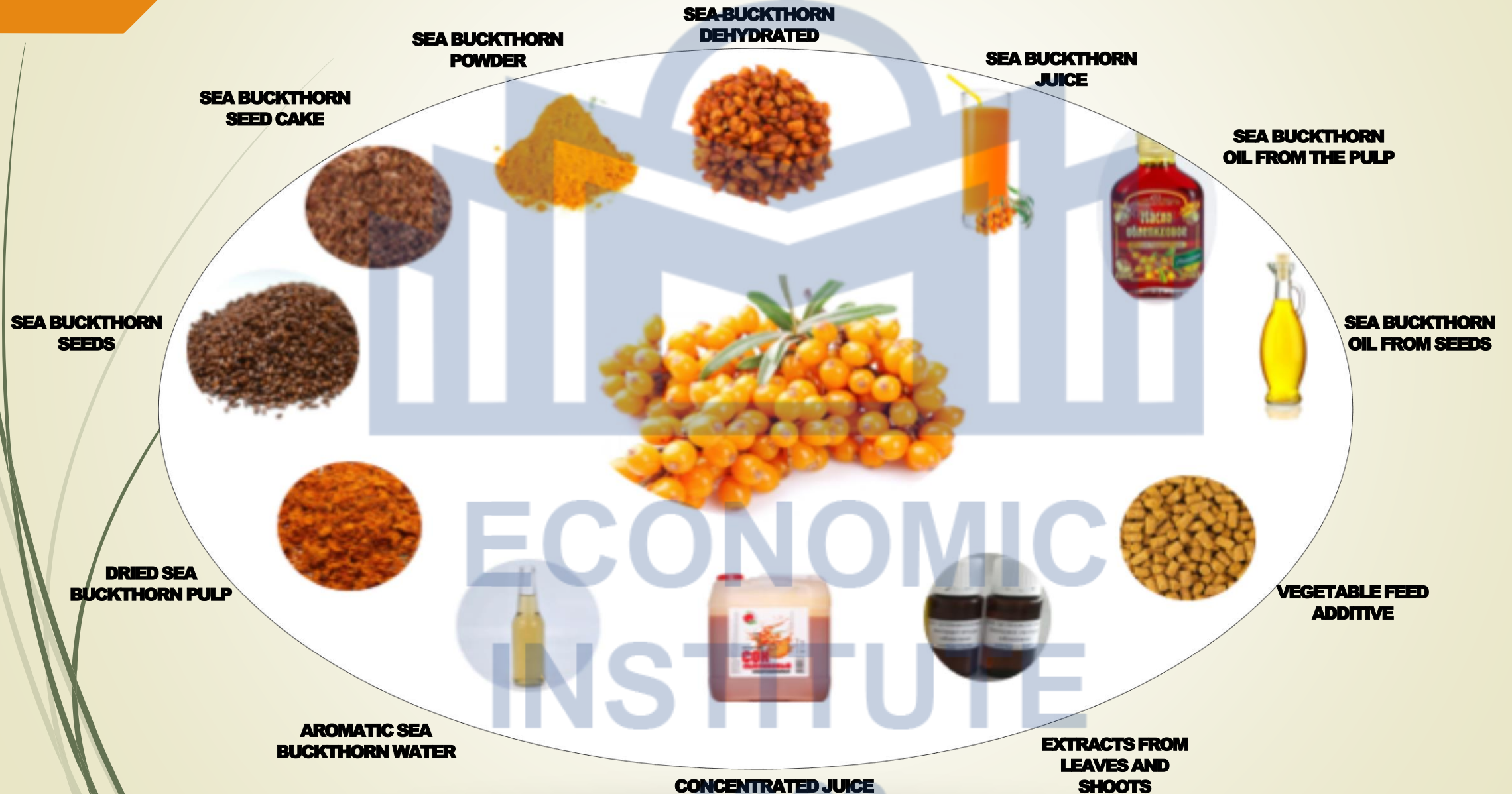
OPTIMAL PARAMETERS OF DEFROSTING, DEHYDRATION AND PRESSING

Parameters	Experience number				
	1	2	3	4	5
<i>Defrosting and dehydration (apparatus with microwave energy supply and vacuum)</i>					
Temperature, °C	35	40	45	50	55
Pressure, kPa	8,2	8,5	8,8	9,1	9,4
Specific microwave power, W / kg	100	200	300	400	500
Duration of fresh fruit dehydration, minutes	85	80	75	70	65
Duration of defrostation of frozen fruit, minutes	12	10	8	6	4
Duration of fruit dehydration after defrostation, minutes	83	78	73	68	63
Product moisture (final), %	35±0,12	30±0,13	25±0,12	20±0,12	15±0,13
<i>Pressing (hydraulic press with microwave energy supply)</i>					
Temperature, °C	35	40	45	50	55
Specific microwave power, W / kg	200	250	300	350	400
Duration, minutes	25	20	15	10	5
Oil yield, %					
- from pulp	80±0,12	80±0,13	80±0,12	75±0,13	75±0,12
- from seeds	70±0,14	70±0,12	70±0,14	65±0,14	65±0,13

TECHNOLOGICAL SCHEME OF COMPLEX PROCESSING OF SEA BUCKTHORN FRUITS



SEA BUCKTHORN PRODUCTS



PRODUCT TESTING

Research laboratories of the departments "Biomedical engineering. Processes and devices of food production", "Technological machines and equipment. Agroengineering" VSGUTU

The Center for collective use "PROGRESS" VSGUTU

Biotechnology Center VSGUTU



Federal Budgetary Institution "State Regional Center for Standardization, Metrology and Testing in the Republic of Buryatia and the Trans-Baikal Territory"



Veterinary Laboratory of the Republic of Buryatia



VECTOR TEST CENTER

SCIENTIFIC EDUCATIONAL CENTER "INDUSTRIAL BIOTECHNOLOGIES"

54 TEST REPORTS



THE RESULTS OF INTELLECTUAL ACTIVITY (RIA)

1	FRUIT AND BERRY DRYING LINE	RU №71059	16.10.2007
2	THE METHOD OF DRYING FRUIT AND BERRY RAW MATERIALS, MAINLY FROZEN	RU № 2322067	20.04.2008
3	A METHOD FOR OBTAINING POWDER FROM FROZEN FRUIT AND BERRY RAW MATERIALS	RU №2403791	20.11.2010
4	METHOD OF PRODUCTION OF DRY FRUIT AND BERRY JELLY	RU №2453220	20.06.2012
5	COSMETIC SOAP AND THE METHOD OF ITS MANUFACTURE	RU № 2471861	10.01.2013
6	HALVA PRODUCTION METHOD	RU № 2558287	27.07.2015
7	THE METHOD OF OBTAINING HONEY WITH ADDITIVES	RU № 2558286	27.07.2015
8	A METHOD FOR THE PRODUCTION OF A GUM-BASED CHEWING COMPOSITION	RU № 2558441	10.08.2015
9	METHOD OF PRODUCTION OF DRY TEA DRINK	RU № 2577124	10.03.2016
10	THE METHOD OF PRODUCTION OF DESSERT CEDAR PASTE	RU № 2636758	28.11.2017
11	A DEVICE FOR PRODUCING SEA BUCKTHORN OIL OR JUICE	RU № 187479	06.03.2019
12	A METHOD FOR OBTAINING A FOOD PROTEIN PRODUCT FROM PINE NUT CAKE	RU № 2730583	24.08.2020
13	A METHOD OF COMPLEX PROCESSING OF SEA BUCKTHORN FRUITS	RU № 2785625	09.12.2022
14	THE METHOD OF OBTAINING PLANT EXTRACTS	RU № 2810497	27.12.2023
15	HERBAL TEA WITH ADAPTOGENIC PROPERTIES	RU № 2826318	09.09.2024
16	THE METHOD OF OBTAINING A DRY INSTANT DRINK	RU № 2826732	16.09.2024

PRACTICAL IMPLEMENTATION

**24 TECHNICAL
CONDITIONS**

росаккредитация
федеральная служба
по аккредитации



РОСПАТЕНТ
ФЕДЕРАЛЬНАЯ СЛУЖБА
ПО ИНТЕЛЛЕКТУАЛЬНОЙ СОБСТВЕННОСТИ



**28 TECHNOLOGICAL
INSTRUCTIONS**

**28 DECLARATIONS
ABOUT COMPLIANCE**

**14 PATENTS
FOR INVENTIONS**

**36 ACTS OF
APPROBATION,
IMPLEMENTATION,
RECEIPT OF PROTOTYPES
AND BATCHES OF
PRODUCTS**



**4 LICENSE
AGREEMENTS**

**2 PATENTS
FOR A UTILITY
MODEL**

3 KNOW-HOW

INDUSTRIAL PARTNERS

LLC

**"SMALL INNOVATIVE ENTERPRISE
"BaikalEkoProdukt"**

LLC

**"SCIENTIFIC AND
PRODUCTION COMPANY
BAIKAL-BIOTECHNOLOGY**

LLC

SEA BUCKTHORN PARADISE

AGROGROUP

"THE TEMNIK"

ADVANTAGES OF TECHNOLOGY



High quality products



Reducing the duration of the technological process



Receiving a wide range



Minutesimization of production waste



Energy and resource saving

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