

Hempadur 35620

Product characteristics

Description

Hempadur 35620 is a solvent-free two component epoxy paint, which cures to a hard and tough coating with good resistance to abrasion and seawater.

Recommended use

As a self-priming, high build epoxy for areas subject to a highly corrosive environment. E.g. on pilings, offshore structures, splash zone and other areas immersed in seawater.

Service temperature:

- Maximum, dry exposure only: 140°C [284°F].

Certificates / Approvals

- Meets requirements to NORSOK M-501 when used as part of a predefined paint system. Edition 6, System 7A
- Meets requirements to NORSOK M-501 when used as part of a predefined paint system. Edition 6, System 7B.

Product safety

Flash point 204°C [399°F]

VOC content mixed product

Legislation	Value
EU	8 g/L [0.07 lb/US gal]
US (coatings)	8 g/L [0.07 lb/US gal]
US (regulatory)	8 g/L [0.07 lb/US gal]
China	8 g/L [0.07 lb/US gal]

According to specific legislation, see details in the Explanatory Notes available at Hempel website, hempel.com or at your local Hempel website. VOC values may vary with shade, please consult the Safety Data Sheet, section 9.

Handling

Handle with care. Before and during use, observe safety labels on packaging and paint containers and follow all local and national safety regulations. Always consult Hempel's Safety Data Sheet for this product along with the Product Data Sheet.

For professional use only.

Product data

Product code

35620

Product components

Base 35629
Curing agent 95620

Standard shade / code

Grey 17750 *

Gloss

Glossy

Volume solids

100 ± 2%

Specific gravity

1.3 kg/L [11 lb/US gal]

Reference dry film thickness

200 micron [7.9 mils]

Surface preparation

Cleanliness

- Remove oil, grease and other contaminants by suitable detergent cleaning.
- Remove salts, detergents and other contaminants by high pressure fresh water cleaning.
- All damage of shopprimer and contamination from storage and fabrication should be thoroughly mechanically/chemically cleaned prior to final painting.

New build:

- Abrasive blasting to min. Sa 2½ (ISO 8501-1) / SP 10 (SSPC).
- Concrete: According to Hempel's Specification.
- Remove dust, blast media and loose materials.

Maintenance and Repair

- According to Hempel's Specification.

* Slight discolouration may occur. This does not affect the performance of the coating.

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Roughness

- Surface profile Medium (G) (ISO 8503-2).

Consult Hempel's separate Surface Preparation Guidelines for more details.

Application

Mixing ratio

Base 35629 : Curing agent 95620
(3 : 1 by volume)

Stir well before use.

Cleaner

Hempel's Tool Cleaner 99610

Pot life

Product temperature	20°C [68°F]
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Pot life	45 min
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Application method

Tool	Application parameters
Airless spray	Nozzle pressure: 220 bar [3200 psi] Nozzle orifice: 0.021"
Brush	Not Applicable.

If brush or roller application is used, more coats will be necessary to achieve the specified dry film thickness. Spray data are indicative and subject to adjustment. Pressure is for a material temperature of 20°C [68°F].

Film thickness

Specification range	Low	High	Recommended
Dry film thickness	200 micron [7.9 mils]	600 micron [24 mils]	200 micron [7.9 mils]
Wet film thickness	200 micron [8 mils]	600 micron [24 mils]	200 micron [8 mils]
Theoretical spreading rate	5 m ² /L [200 sq ft/US gal]	1.6 m ² /L [65 sq ft/US gal]	5 m ² /L [200 sq ft/US gal]

Product may be specified in another film thickness than indicated depending on purpose and area of use. This will alter spreading rate, drying and curing time and overcoating interval. For best performance, avoid excessive film thickness.

Application conditions

- Surface temperature must be above 10°C [50°F] during application and curing.
- Temperature of product must be above 15°C [59°F] during application.
- To facilitate proper application properties at low temperatures it is recommended to allow the thoroughly mixed Base and Curing Agent to prereact before application.

Relative Humidity:

- Relative humidity must be below 75% during curing.

Drying and overcoating

Product compatibility

- Previous coat: None or according to Hempel's specification.
- Subsequent coat: None.

Drying time

Surface temperature	20°C	[68°F]
Hard dry	hours	7

Determined for dry film thickness 200 micron [7.9 mils] at standard conditions, see Hempel's Explanatory Notes for details.

Drying conditions

- To obtain the drying time stated, it is important to maintain sufficient ventilation during application, drying and curing.

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Overcoating details

- The surface must be dry and clean prior to application.

Other remarks

- Epoxy coats have an inherent tendency of chalking in outdoor exposure. This does not affect the performance of the coating.
- Hempel's Specification supersedes any recommendations given in the Product Data Sheets.

Storage

Shelf life

Ambient temperature	25°C [77°F]	35°C [95°F]
Base	36 months	24 months
Curing agent	12 months	9 months

Shelf life from date of production, when stored in original, unopened containers. Thereafter, the product quality must be re-inspected. Always check the best before date or expiry date on the label.

Additional documents

Additional information is available at the Hempel website hempel.com or at your local Hempel website:

- Explanatory Notes explaining the fields in this Product Data Sheet.
- Surface Preparation Guidelines.
- Application Guidelines for different application methods.
- General Application Guidelines

This Product Data Sheet ("PDS") relates to the supplied product ("Product") and is subject to updating from time-to-time. Accordingly, the buyer/applicator should have regard to the PDS supplied together with the relevant batch of the Product (and not an earlier version). In addition to the PDS, the buyer/applicator may receive some or all of the following specifications, statements and/or guidelines as listed below or as are available from the Hempel website under 'Products' at www.hempel.com (the "Additional documents"):

No.	Document description	Location/comments
1.	Technical Statement	One-off specific advice provided on request for specific projects
2.	Specification	Only issued for specific projects
3.	PDS	This document
4.	Explanatory Notes to the PDS	Available at www.hempel.com and contain relevant information about the Product testing parameters
5.	Application Instruction	Where available, at www.hempel.com
6.	Generic technical guidelines (e.g. on application and surface preparation)	Where available, at www.hempel.com

In the event of a conflict of information between the PDS and the Additional documents, the order of priority of information shall be in the order as set out above. In such event you should also contact your representative at Hempel for clarification. Furthermore, the buyer/applicator must have full regard to the relevant Safety Data Sheet provided with each Product and which can also be downloaded from www.hempel.com.

Hempel shall not be liable for defects where the application of the Product has not been made fully in accordance with the recommendations and requirements set out in the relevant PDS and the Additional Documents. The information and terms of this disclaimer apply to this PDS, the Additional documents and any other documents supplied by Hempel in respect of the Product. In addition, the Product is supplied and all technical assistance is given subject to Hempel's General Conditions of Sale, Delivery and Service, unless otherwise expressly agreed in writing.